CMOS Pixelated Capacitive Sensor platform for biosensing and many other applications

Frans Widdershoven

Smart sensors NEREID workshop 21st October 2016





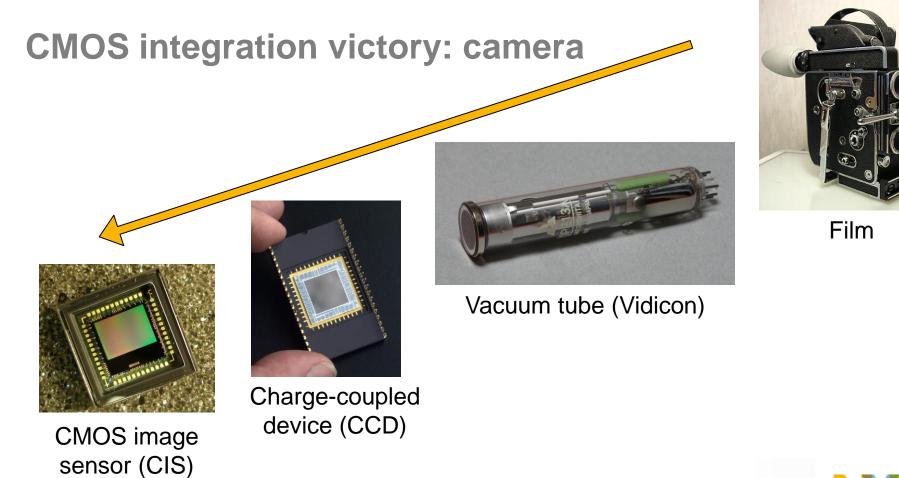
SECURE CONNECTIONS FOR A SMARTER WORLD



Vacuum tubes

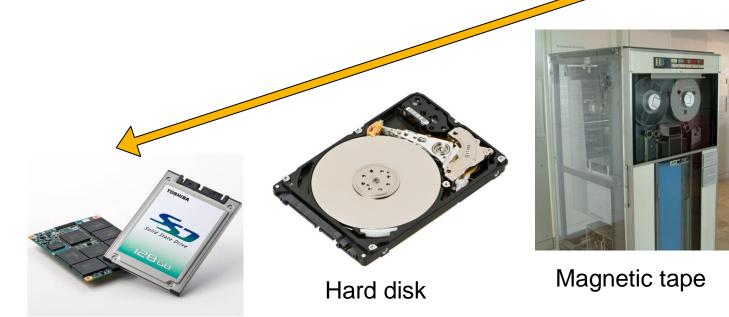
CMOS digital radio IC (software-defined radio)







CMOS integration victory: storage





Ticker tape

CMOS-based solidstate drive (SSD)

Widdershoven's 3 laws of IoT

1) Only non-trivial data need be transmitted

2) Autonomous devices need sensors to generate non-trivial data

3) What can be sensed by CMOS will be sensed by CMOS

Examples:

Voltage, current, power, temperature, RF spectrum, ambient light, magnetic field, images, radar, information, uniqueness (Physically Unclonable Functions), ...

... and this trend continues!



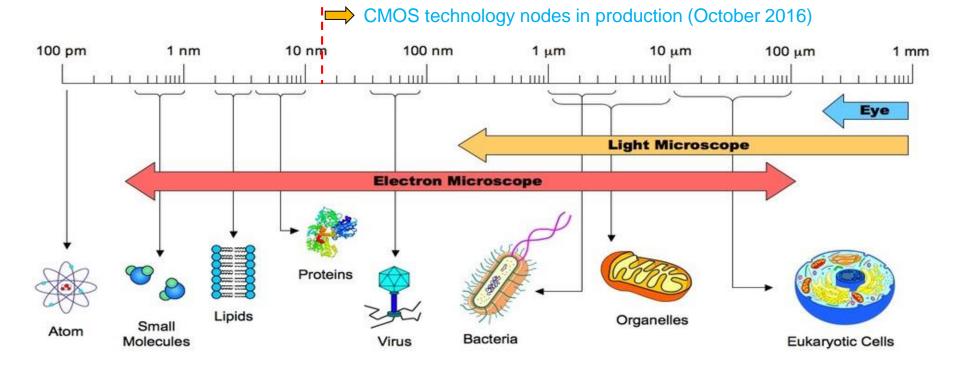
Extend the CMOS integration victory to biosensing?

Maybe, but only if we stay close to "standard" CMOS

- It's the result of a multi-B\$ world-wide aligned development effort, so don't mess it up!
- Exploit its strengths:
 - Small feature sizes
 - High speed & low power
 - Embedded signal conditioning, A/D conversion, programmability,...
 - Low-cost and high-yield volume production
 - ...

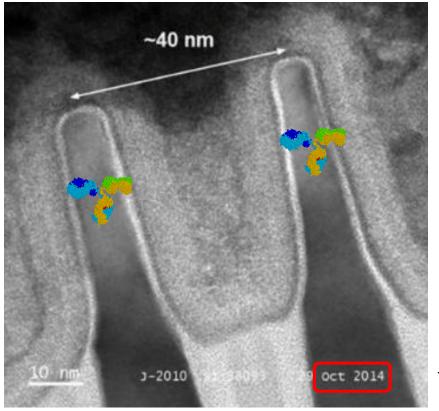


Biological length scales





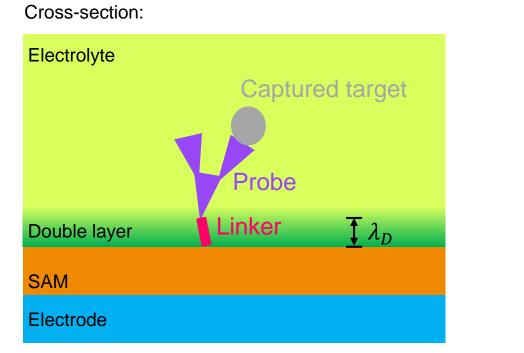
IgG antibody compared to 14-nm finFET



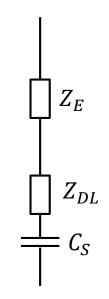
TEM cross-section through 2 fins (Intel)



"Capacitive" sense electrode



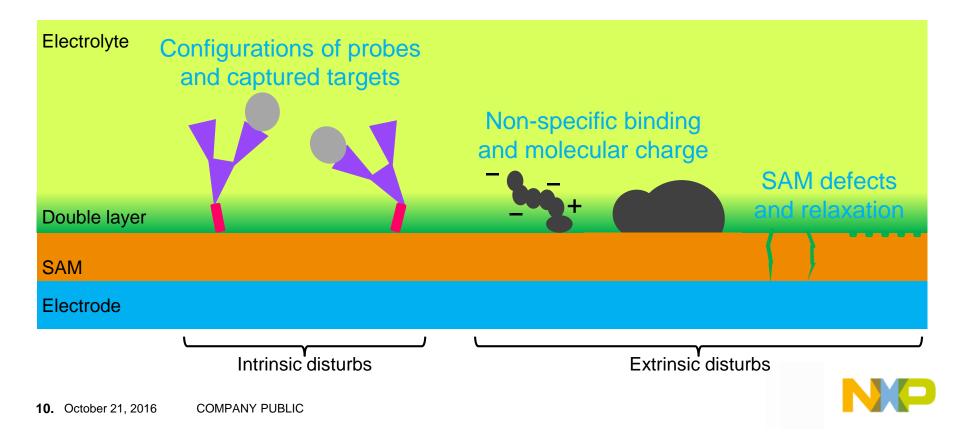
Equivalent circuit:



 λ_D : Debye length (~0.8 nm at 150 mM salt concentration)



Disturbs



Sensitivity scaling

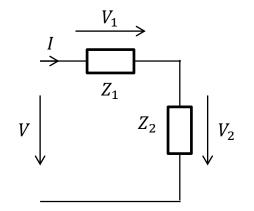
$$Z_1 = \frac{h_1}{A_1 \sigma_1}$$

 h_1, A_1, σ_1 : height, area and complex conductivity of element 1

$$\begin{split} & Z = Z_S + Z_B = \frac{V}{I} = \frac{V}{A_1 J_1} = \frac{V}{A_1 \sigma_1 E_1} \\ & Y = \frac{1}{Z} \\ & \Delta Y \approx \Delta \sigma_1 \frac{\partial Y}{\partial \sigma_1} = \Omega_1 \Delta \sigma_1 \left(\frac{E_1}{V}\right)^2 \end{split}$$

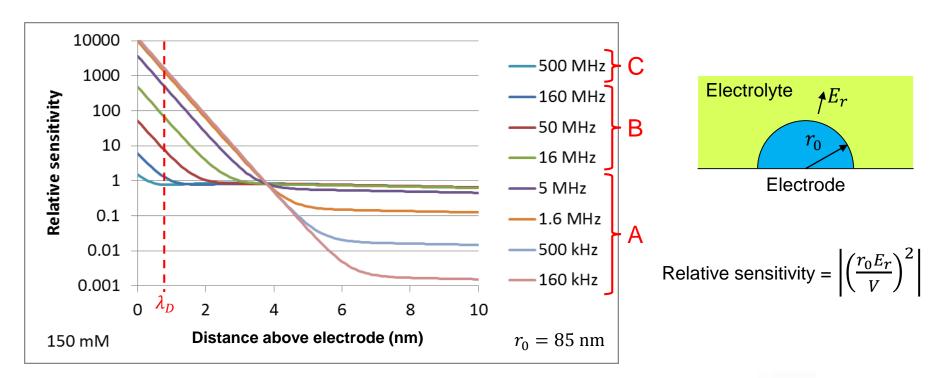
 $\Omega_1 = h_1 A_1$ (volume of element 1)

→ Sensitivity is proportional to the square of the local electric field strength!





Model system: semi-spherical metal nanoelectrode





13. October 21, 2016 COMPANY PUBLIC

Frequency ranges

$$f_2 = \frac{\sigma_{E,DC}}{2\pi\epsilon_E}$$

$$f_1 \approx \frac{f_2}{1 + \frac{r_0}{\lambda_D}}$$

Semi-spherical nano electrode ($r_0 = 85 \text{ nm}$) and 150 mM salt concentration: $f_1 \approx 3.3 \text{ MHz}, f_2 = 360 \text{ MHz}$

 f_1 f_2 150 mM 10000 Surface Relative sensitivity 100 В Α 1 Bulk 0.01 0.0001 0.05 5 500 150 mM $r_0 = 85 \text{ nm}$ Frequency (MHz)

Frequency range	Bulk sensitivity	Surface sensitivity
A (< 3.3 MHz)	Low ("blocking" double layer)	High (saturated at low-frequency level)
B (3.3 – 360 MHz)	Nominal ("transparent" double layer)	High (still exceeding bulk sensitivity)
C (> 360 MHz)	Nominal ("vanished" double layer)	Nominal (same as bulk sensitivity)



Validation by numerical simulations

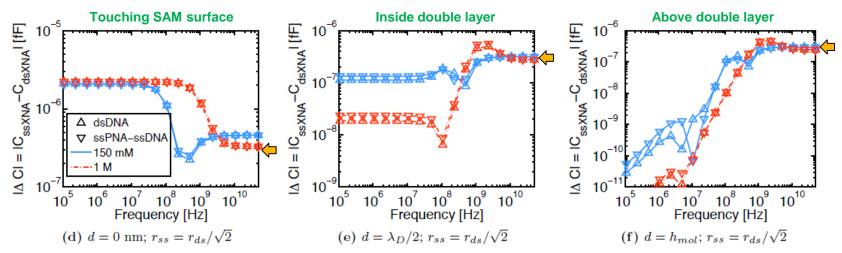


Figure 4: Absolute value of the change in capacitance due to the ssPNA-ssDNA or dsDNA hybridization for the different models and at different heights of the molecule from the SAM. The sharp cusps at intermediate frequencies are caused by sign changes.

SAM: 2.5 nm thick; PNA/DNA: 13.2 nm long (40-bp)

Federico Pittino, Federico Passerini, Luca Selmi, Frans Widdershoven, Microelectronics Journal 45 (12), December 2014



Issues

Probe molecules

- Typically much larger than λ_D (e.g. largely extending above double layer)
- Should not stick directly to SAM surface (to avoid denaturing and to keep capturing sites accessible for target molecules)

Other molecules

• May stick directly to SAM surface (non-specific binding)

Issue

• At frequencies below f_2 the sensitivity for non-target molecules and/or SAM surface damage is much higher than for target molecules

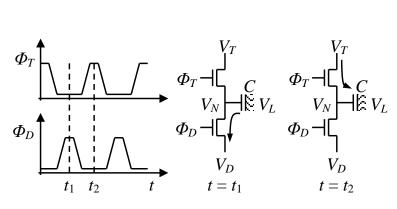
Solution

• Use modulation frequencies $\geq f_2$ (or at least as high as possible)*

* You won't find this experimentally by searching for the frequency that gives the highest response



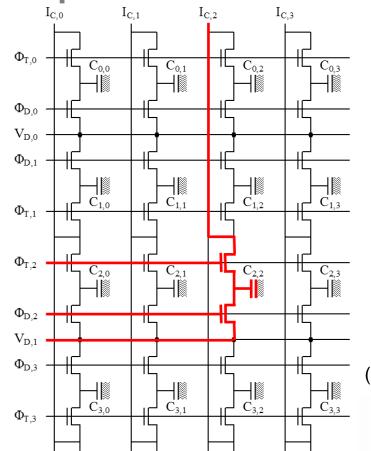
NXP's CMOS Pixelated Capacitive sensor chip



 $Q = L_0 (V_T - V_D) (C + C_P)$

 $\Delta Q = L_0 (V_T - V_D) \Delta C$

 L_0 : number of charge/discharge cycles C_P : parasitic capacitance (~0.4 fF)

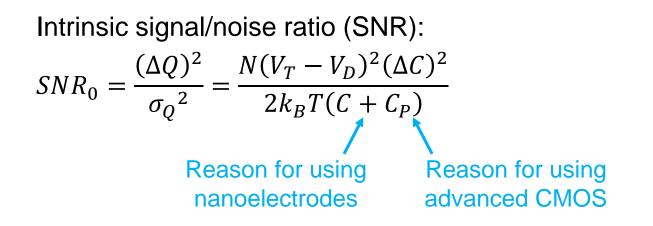


Typically operated at 1 – 50 MHz (runs up to 320 MHz)



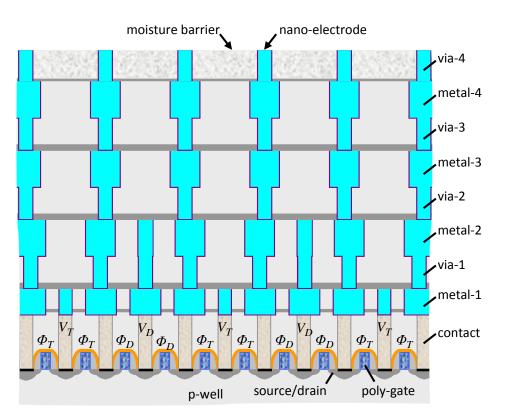
Intrinsic SNR of single sensor cell

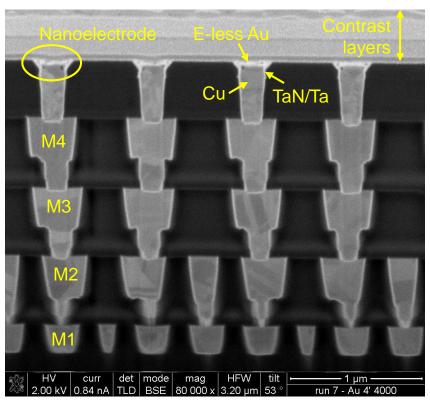
Cumulative reset noise 2 switch transistors: $\sigma_Q^2 = 2Nk_BT(C + C_P)$... and no 1/f noise (at least in principle)





Cross-section (90-nm CMOS)

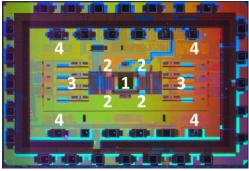




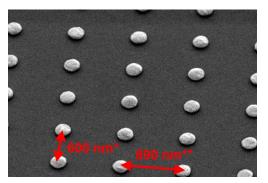
Early example with e-less Au nanoelectrodes (not used anymore)



NXP's CMOS Pixelated Capacitive sensor chip (2)



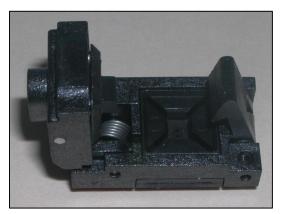
3.2 mm × 2.1 mm in 90-nm CMOS (TSMC)



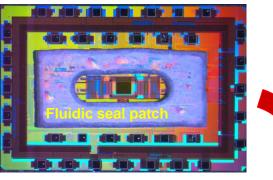
Current process: Au-rich AuCu nanoelectrodes, made "the CMOS way"

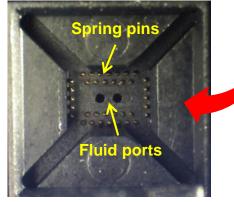
Chip features:

- 1) 256×256 (= 65,536) nanoelectrodes
- 2) 4 temperature sensors
- 3) 8 A/D converters
- 4) 256 digital data accumulators



Modified CSP test socket (Aries Electronics part number A1924-314-23)





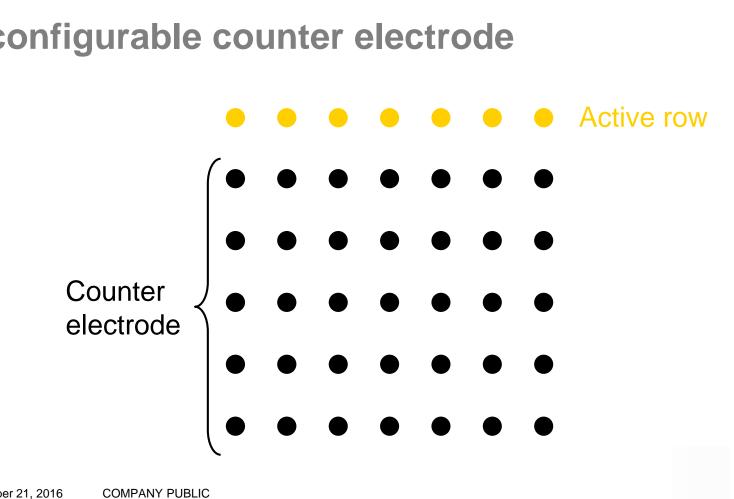
Thermal interface via backside of chip (not shown)



Flip

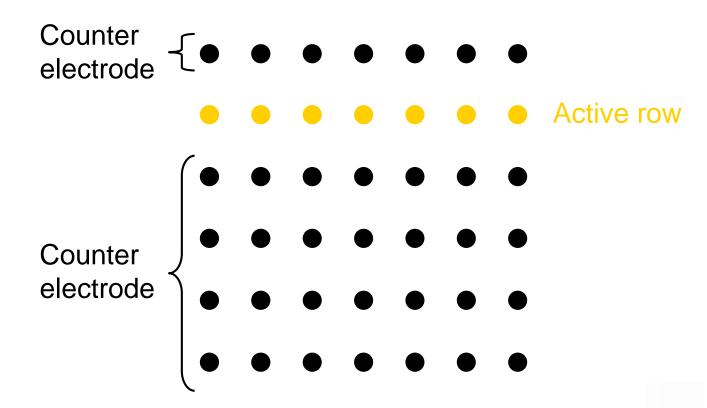
over

Reconfigurable counter electrode



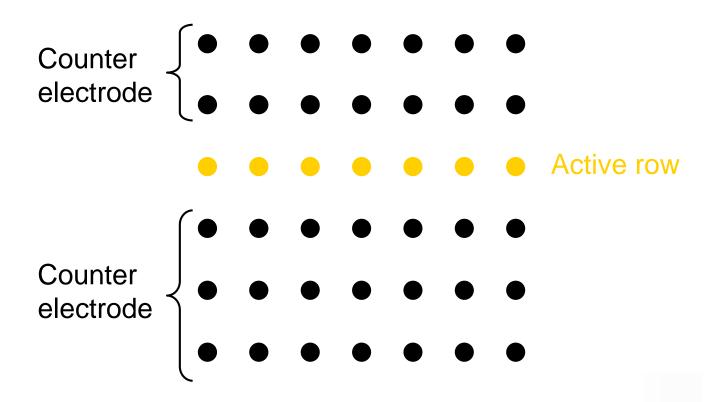


Reconfigurable counter electrode



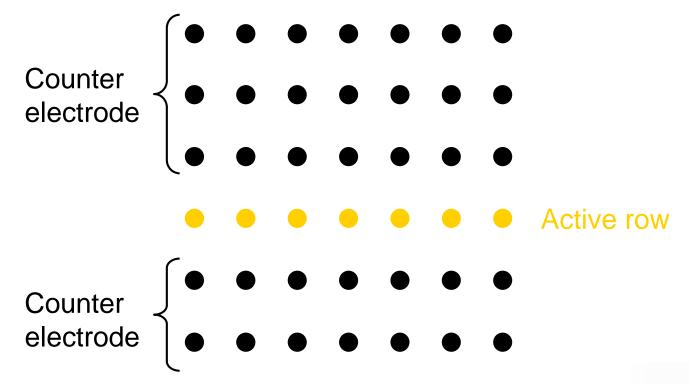


Reconfigurable counter electrode





Reconfigurable counter electrode





Lower cut-off frequency (region $A \rightarrow B$)

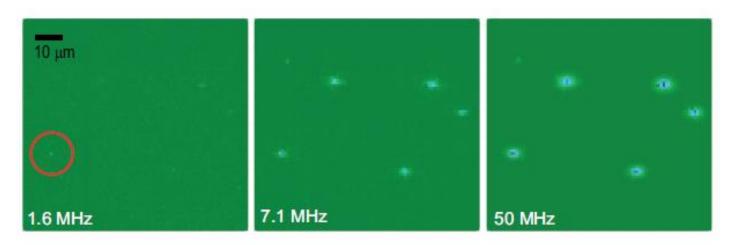


Figure 4.3: Spatial maps of the measured capacitance change (ΔC_{exp}) induced by the sedimentation of insulating 4.4- μ m-radius particles at a salt concentration of 150 mM for frequencies of 1.6 MHz, 7.1MHz and 50MHz. Each pixel represents a nanoelectrode and each map was normalized to the maximum value of $|\Delta C_{exp}|$ over all the three pictures. The sensitivity to the presence of microparticles increases with increasing frequency.



Quantitative agreement with simulations

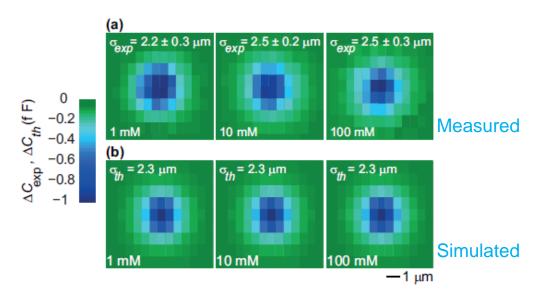


Figure 4.4: (a) Response to a single particle at salt concentrations of 1 mM, 10 mM and 100 mM and a frequency of 50MHz. The rectangular shape corresponds to the asymmetry in the pitch of the array. Apparent particle size σ is independent of ionic strength over two orders of magnitude. (b) Theoretical predictions (ΔC_{th}) for the same conditions as in (a).



Detection of particle conduction type

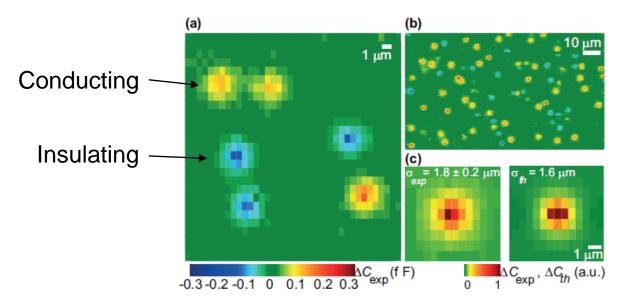


Figure 4.6: (a) Response of the array to a mixture of dielectric and conducting 2.5- μ m-radius spheres. The signals have opposite polarities, demonstrating the ability to discriminate between two types of particle at high frequencies. (b) Zoomed-out view of (a), comprising 30% of the nanoelectrode array surface. (c) Comparison of experimental (left) and theoretical (right) capacitance maps of a conducting particle at 50 MHz and 100 mM salt.



Detection of nanoparticle binding

- Nanoparticles captured by BSA layer on chip surface
- Independent verification with AFM

Unpublished pictures removed



Detection of ... virus (one of the smallest viruses)

Unpublished pictures removed



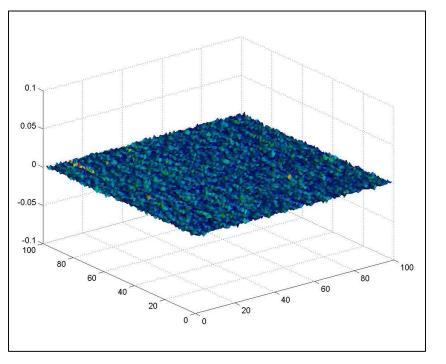
Collecting statistics of captured nanoparticles

Unpublished pictures removed

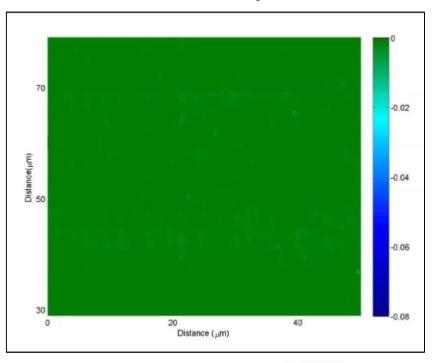


Counting of particles and imaging of living cells

 $1-\mu m$ dielectric particles in water (pH = 3)



MCF7 breast tumor cells in growth medium



Imaging of droplets in water-based emulsions

Unpublished pictures removed

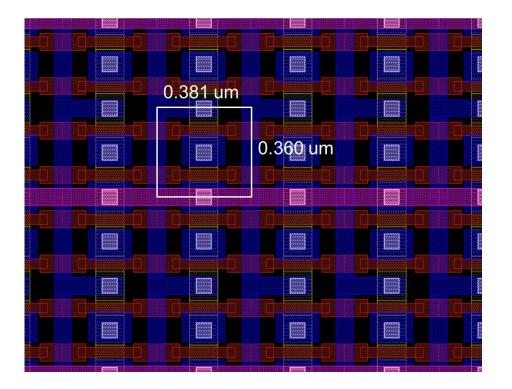


Adding smartness: automatic particle tracking

Unpublished pictures removed



The future: surfing Moore's Law?



40-nm CMOS design exercise

- 3 times cell area shrink
- Resolution comparable to that of optical microscopes

And what about 14-nm CMOS?



Thanks to my great collaborators!

Udine University (I)

 Luca Selmi, Federico Pittino, Federico Passerini, Pierpaolo Palestri, Andrea Bandiziol, Paolo Scarbolo, Andrea Cossettini

University of Twente (NL)

 Serge Lemay, Cecilia Laborde, Christophe Renault, Vincent de Boer, Regine van der Hee, Jeroen Cornelissen

Wageningen University & Research (NL)

Maarten Jongsma, Harrie Verhoeven





SECURE CONNECTIONS FOR A SMARTER WORLD